

ONLINE AUCTION

APEX TOOL GROUP, LLC

BIDDING ENDS: WEDNESDAY, MAY 9th at 10AM EDT

1150 Clipper Road in Sumter, South Carolina 29154 Inspection: Day prior to auction from 9AM - 4PM

STAMPING • FORGING • HEAT TREAT • CNC, TOOLROOM & FINISHING EQUIPMENT



1995 GRAEBENER GKNT-1000 1,000-Ton Forging Knuckle Press



2007 SEYI SNS 1 220-Ton Straight Side Press w/Coil Feed Line



100/200 SPM MINSTER P2-100-48 100-Ton Straight Side Press w/Feed Line



SUPER V&O 125-Ton C Gap Mechanical Punch Press



MINSTER 175-Ton Straight Side Press



100 SPM MINSTER P2-200-54 200-Ton Straight Side Press w/ROWE Coil Cradle/Straightener



1 OF 3 (3) WILLIAMS & WHITE Hydraulic Trimming Presses



2002 & 2003 (7) JOHNFORD SV-32 Vertical Machining Centers



10 OF 34 (34) ROSLER Vibratory Bowl Finishers

 **MYRON BOWLING**
AUCTIONEERS, INC.

513.738.3311 www.myronbowling.com

 **ppl** auction

224.927.5300 www.pplauction.com



GRAEBENER GKNT-1000 1,000-Ton Forging Knuckle Press



KOMATSU 300-Ton Socket Press



NATIONAL 1,300-Ton Press
(Removed From Service, New Flywheel)



SEYI SNS 1 220-Ton Straight Side Press
w/Coil Roll Feeder & Coil Cradle/Straightener



MINSTER P2-200-54 200-Ton Straight Side Press
w/ROWE Coil Cradle/Straightener



MINSTER P2-100-48 100-Ton Straight Side Press
w/Feed Line



MINSTER 175-Ton Straight Side Press



SUPER V&O 125-Ton C Gap Mechanical Punch Press



ALVA ALLEN BT-100 100-Ton C Gap Flywheel Punch Press



(7) JOHNFORD SV-32 Vertical Machining Centers



SERVICE HYDRAULIC PRESSES
CCTM 500-Ton Hydraulic Press



(3) WILLIAMS & WHITE Hydraulic Trimming Presses



BLANCHARD 11-20 20" Vertical Spindle Rotary Surface Grinder



(34) ROSLER Vibratory Bowl Finishers



ANCHOR 5-Ton Free-Standing Bridge Crane w/SHAW-BOX Hoist



AMERICAN MONORAIL 3-Ton x 30' x 60' Free-Standing Bridge Crane w/DEMAG Chain Hoist



GORBEL 1-Ton x 25' x 100' Truss-Mounted Bridge Crane w/COFFING Chain Hoist



HANSLER Die Handler



SURFACE COMBUSTION Tempering Furnace



SUNBEAM STEWART BRE-242238 Furnace



SURFACE COMBUSTION Allcase Super Proelectric Furnace



(160+/-) Corrugated Steel Parts Containers



(4) DONALDSON TORIT MDV-6000 Mist Collectors



ALLOYD 2SC1216 Blister Packer



TECCA-PRINT AG TP 100 Pad Stamp Printer

FORGING PRESSES

1995 GRAEBENER 1,000-Ton Forging Knuckle Press, Model GKNT-1000, 20-60 SPM, 140mm Stroke, 47" x 42" T-Slotted Bolster, 47" x 42" Ram, (10) Ram Knuckles, Dual Caddy Corner Rams, Grabener Pressen-Systeme Palm Button & Ab Panelview 550 PLC Touch Button Automation Control
NATIONAL 1,300-Ton Press (Removed From Service, New Flywheel)
KOMATSU 300-Ton Socket Press, S/N 390, 4" Slide Adj, Air Clutch / Counterbalance, Wintriss Dipro 1500 Die Protection System, Wintress Auto Set 1500 Load Analyzer

STRAIGHT SIDE PRESSES

2007 SEYI 220-Ton Straight Side Press, Model SNS1-220, 26.75" x 49" Bolster, 29" x 36" Ram, 5.9" Stroke, 35-80 SPM, 15.7" Die Height, 4.3" Slide Adj., Wintriss DRO Auto Set 1500 Load Analyzer
Feedfeed Line for SEYI: Perfecto 28-12-7 12" Coil Cradle / Straightener & PA SRE-112 12" Coil Roll Feeder
MINSTER P2-200-54 Piece Maker 200-Ton OBI Press, 44" x 55" Bolster, 25" x 51" Ram, 100 SPM, 2.5" Stroke, 6" Slide Ad, 25" Shut Height, Air Clutch & Counterbalance
ROWE CSF9-20-12J Hyd. Coil Cradle

/ Straightener / Feed, 60" Max OD, .030"-.312" Mild Steel Capacity
MINSTER 175-Ton Straight Side Press, 42" x 5' T-Slotted Bolster, 42" x 5' Ram, 8" Slide Stroke, 12" Adj, Pneumatic Counterbalance, Press Commander Prog. Automation DRO Control
MINSTER P2-100-48 Piece Maker 100-Ton OBI Press, 31" x 48" T-Slotted Bolster, 18.5" x 43.75" T-Slotted Ram, 100/200 SPM, 3" Stroke, 4" Slide Adj, 21" Shut Height, Banner MGE 1816A Safety Light Curtain
Feed Line for Minster: PERFECTO 12" 28-12-7 Uncoiler/Coil Straightener, 1200 RPM, S/N SC-4372 & PA SRFX-12UL Coil Roll Feeder

PUNCH PRESSES

SUPER V&O 125-Ton C Gap Mechanical Punch Press, 30" x 50" T Slotted Bolster, 24" x 19" Ram, 30-60 Rpm, S/N 125-ST-11, 3" Stroke, 4" Slide Adj, 18.5" Shut Height
ALVA ALLEN BT-100 100-Ton C Gap Flywheel Punch Press, 29" x 49" Bolster, 14" x 24" Ram, 15" Shut Height, Air Clutch
PERKINS C Gap Flywheel Press, 20" X 29" Bolster, 12" X 0" Ram

TRIM PRESSES

WILLIAMS & WHITE No. 8, Gap Frame Type, 36" x 32" Bolster, 24" x 32" Window

WILLIAMS & WHITE No 6, 30" x 26" Bolster, 17" x 26" Window, Double Flywheel, Gap Frame Type
WILLIAMS & WHITE No. 7, 36" x 32" Bolster, 23" x 32" Window, Gap Frame Type, Double Flywheel

HYDRAULIC PRESS

SERVICE HYDRAULIC PRESSES CCTM 500-Ton Hyd. Press / Die Assembler, 30" x 18" Bolster, 15.957" Dia. Cyl. Ram

CNC VERTICAL MACHINING CENTERS

(7) 2002 & 2003 JOHNFORDD Super Vertical SV-32 4-Axis CNC VMCs, 17.5" x 39.25" T-Slotted Table, Fanuc 18i-M CNC DRO

TOOLROOM

BLANCHARD 11-20 20" Vertical Spindle Rotary Surface Grinder, Magnetic Chuck Control, (Refurbished - Never Back Under Power), 20" Dia Chuck, Feeds: .003-.070 IPM
(34) ROSLER Vibratory Bowl Finishers HANSFORD Die Handler
(3) 2006 NIKKEN TAT 250 38-1/2" Rotary Tables
GENERAL IND. 252 Diamond Lathe / 12" Optical Comparator, Acu-Rite 2-Axis DRO
SCHAUER VA4BC Speed Lathe

(20) Skids of Tooling - (4) 3-Jaw Chucks • (11) KURT Vises • CAT 40 Tooling • Hold Downs • Machining Repair Parts

BRIDGE CRANES

ANCHOR 5-Ton Free-Standing, 11" Dia. Pillars, 25' x 18' x 161"H, SHAW-BOX 5-Ton Hoist
AMERICAN MONORAIL 3-Ton x 30' x 60' Free-Standing, DEMAG 3-Ton Electric Chain Hoist
GORBEL 1-Ton x 25' x 100' Truss-Mounted, (2) 1-Ton Bridges, (2) COFFING JLC Electric Chain Hoists
(8) Electric Chain Hoists to 2-Ton

HEAT TREAT FURNACES

Surface Combustion Tempering Furnace, 1,400°F Max., 38"W x 25.5" Opening
SUNBEAM STEWART BRE-242238 Furnace, 24" x 24" x 56", 1,200°F Max.
Surface Power Combustion Allcase Super Proelectric, 1,750°F / 1,400°F Temps

MISCELLANEOUS

(160+/-) Steel Parts Containers • (3) ALLOYD Blister Packers • SMOG HOG Dust-Cat • (4) DONALDSON TORIT MDV-6000 Mist Collectors • 2004 COM-EC Ink Print XP-06 Pad Print Machine • INKCUPS Now B100 & TECCA-PRINT AG TP 100 Pad Stamp Printers

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Surplus to the Ongoing Needs of

APEX TOOL GROUP, LLC

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100-Ton Straight Side
Press w/Feed Line



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Press w/ROWE Coil Cradle/Straightener

Myron Bowling Auctioneers Inc.
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